

## Rigid Open-Cell 8-11 Pound Foam

Rigid polyurethane foam

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### Key Properties

- Excellent physical properties after RT cure
- Free of mercury, MOCA or TDI

### Applications

- For hand-batch and meter-mix dispensing methods

### Processing Properties

			Resin (Isocyanate)	Hardener (Polyol)
Mix ratio		pbw	100	97
		pbv	100	100
Density	ASTM D-792	g/cm <sup>3</sup>	ca. 1.20	ca. 1.16
Viscosity at 77°F (25°C)	ASTM D-2393	cP	ca. 100	ca. 675

			Mixture
Mix viscosity at 77°F (25°C)	ASTM D-2393	cP	ca. 250
Cream time at 77°F (25°C)		sec	35-45
Rise time at 77°F (25°C)		sec	80-100
Tack Free time at 77°F (25°C)		sec	115-135
Demold time at 77°F (25°C)		min	10-20

### Cured Properties

#### Cure 1: 7 days at 77°F

			Cure 1
Aspect	visual		Light Tan
Density	ASTM D-792	g/cm <sup>3</sup>	0.128-0.176
Density	ASTM D-792	lb/in <sup>3</sup>	0.0046-0.0064
Density	ASTM D-792	lb/ft <sup>3</sup>	8-11

## **Rigid Open-Cell 8-11 Pound Foam**

Rigid polyurethane foam

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### **Processing**

**The processing and material temperature should be between 68-77°F (20-25°C).**

FM-7080 can be dispensed using drill mixing methods. It is recommended that a drill mixer used to minimize large air bubble formation and keep the cell structure small and uniform. If hand mixing without a drill mixer, the cell structure at the surface will be porous. If pigment has been added to the hardener component, it will separate during storage.

**Agitate the hardener and resin before use to ensure that the formula is homogeneous.**

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### **Packaging**

FM-7080 Quart Kit	3.94 lbs.
FM-7080 1 Gal. Kit	15.76 lbs.
FM-7080 5 Gal. Kit	78.8 lbs.
FM-7080 Drum Kit	886.5 lbs.

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### **Storage**

Original containers should be kept tightly sealed and stored at ambient temperatures 59-86°F (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label.

Partly used containers should always be sealed appropriately and used up as soon as possible.

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### **Handling Precautions**

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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