

RAKU-DPRGI®
EP-2346 & EH-2946 Provisional



Epoxy Paste
Hand Modeling Paste

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PK-Rev.-Status: 01 10/22/20

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Key Properties

- Easy to sculpt
- Flame Retardant

Applications

- Textured Facades
- Sculptures

Processing Properties

			Resin	Hardener
Aspect	visual		Light Gray	Beige
Mix Ratio		pbw	100	79
		pbv	100	100
Density	ASTM D-792	g/ml	1.42	1.12
			Mixture	
Pot Life		min	100-140	
Demold Time at 25°C (77°F)		hour	5-6	

Cured / Mechanical Properties

Cure 1: 1d @ 25°C (77°F)			Cure 1	Cure 2
Cure 2: 7d @ 25°C (77°F)			Cure 1	Cure 2
Aspect	visual		Beige	Beige
Density	ASTM D-792	g/ml	1.28	1.28
Shore D Hardness	ASTM D-2240		65-70	70-75

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Processing

The processing and material temperature should be between 68-77°F (20-25°C). Mix both parts together until the colors are blended. A thickening powder may be added to increase stiffness. It is the responsibility of the customer to determine the amount of thickening powder that is acceptable.

Packaging

Quart Kit	TBD	lbs.	TBD	kg
1 Gal. Kit	TBD	lbs.	TBD	kg
5 Gal. Kit	TBD	lbs.	TBD	kg
Drum Kit	TBD	lbs.	TBD	kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures 59-86°F (15-30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.