

80A Black

Flexible polyurethane / polyether based elastomer

Key Properties

- Excellent physical properties after RT cure
- Free of mercury, MOCA or TDI

Applications

- For hand-batch processing

Processing Properties

			Resin (Isocyanate)	Hardener (Polyol)
Mix ratio		pbw	100	13
		pbv	100	13
Density	ASTM D-792	g/cm ³	ca. 1.12	ca. 1.16
Viscosity at 77°F (25°C)	ASTM D-2393	cP	ca. 3,300	ca. 200

			Mixture
Mix viscosity at 77°F (25°C)	ASTM D-2393	cP	ca. 3,100
Gel time at 77°F (25°C)		min	20-30
Demold time at 77°F (25°C)		h	3-5

Cured / Mechanical Properties (approximate values)

Cure 1: 7 days at 77°F

			Cure 1
Aspect	visual		Black
Density	ASTM D-792	g/cm ³	1.08
Shore hardness A	ASTM D-2240		75-85
Tensile strength	ASTM D-638	psi	1,300
Elongation at Break	ASTM D-638	%	280
Tear strength	ASTM D-624	pli	200
Linear shrinkage	ASTM D-2566	in/in	0.001-0.002

Processing

The processing and material temperature should be between 68-77°F (20-25°C).

For best results, de-air the material prior to casting, then pressurize to 60 psi until cured. If pigment has been added to the hardener component, it will separate during storage.

Agitate the hardener before use to ensure that the formula is homogeneous.

Packaging

IE-3285 Quart Kit	2.26 lbs.
IE-3285 1 Gal. Kit	9.04 lbs.
IE-3285 5 Gal. Kit	45.2 lbs.
IE-3285 Drum Kit	508.5 lbs.

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures 59-86°F (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label.

Partly used containers should always be sealed appropriately and used up as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.
