

RAKU-TOOL®
EP-2346 & EH-2946



Epoxy Paste
Hand Modeling Paste

Key Properties

- East to sculpt
- ASTM E84 Class A

Applications

- Textured Facades
- Sculptures

Processing Properties

			Resin	Hardener
Aspect	visual		Light Gray	Light Brown
Mix Ratio		pbw	100	79
		pbv	100	100
Density	ASTM D-792	g/ml	1.42	1.12
			Mixture	
Pot Life		min	100-140	
Demold Time at 25°C (77°F)		hour	5-6	

Cured / Mechanical Properties

			Cure 1	Cure 2
Cure 1:	1d @ 25°C (77°F)			
Cure 2:	7d @ 25°C (77°F)			
Aspect	visual		Light Brown	Light Brown
Density	ASTM D-792	g/ml	1.28	1.28
Shore D Hardness	ASTM D-2240		65-70	70-75

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discover the future

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Processing

The processing and material temperature should be between 68-77°F (20-25°C). Mix both parts together until the colors are blended. A thickening powder may be added to increase stiffness. It is the responsibility of the customer to determine the amount of thickening powder that is acceptable.

Packaging

Quart Kit	4.6	lbs.	2.1	kg
1 Gal. Kit	13.9	lbs.	6.3	kg
5 Gal. Kit	91.7	lbs.	41.6	kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures 59-86°F (15-30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.
