RAKU-TOOL® RS-9142



40A Platinum Silicone



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Key Properties	Applications

- •High Strength
- •Medium Durometer
- Minimal Shrinkage
- •Easy 10:1 Mix

- Room temperature hand batch processing
- •Hobby and arts projects
- Rapid prototyping rollers
- •Mold making

Processing Pro	operties				
				Ciliaana	A
				Silicone	Activator
Aspect		visual		White	Translucen
Mix Datia		pbw	100	10	
Mix Ratio			pbv	100	13
Density		ASTM D-792	g/cm ³	1.11	1.00
Viscosity at	25°C (77°F)	ASTM D-2393	сР	100,000	950

				Mixture
Mix Viscosity at	25°C (77°F)	ASTM D-2393	сР	82,000
Working Life			min	55-85
Demold Time at	25°C (77°F)		hour	16-24

Cured / Mechanical Properties

Cure: 7 days @ 77°F (25°C)			Cure
Aspect	visual		Translucent
Density	ASTM D-792	g/cm ³	1.10
Cubic Inches per Pound		in ³ /lb	30.45
Shore A Hardness	ASTM D-2240		35-45
Tensile Strength	ASTM D-638	psi	750
Elongation at Break	ASTM D-638	%	350
Linear Shrinkage	ASTM D-2566	in./in.	nil
Tear Strength	ASTM D-624	pli	125

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Processing

The processing and material temperature should be between 68-77°F (20-25°C). Because pigments can settle during storage, the activator should be thouroughly stored before mixing. Air entrapped during mixing should be removed before poured to prevent voids in the cured product. Deair the mixed material under a vacuum of 25mm (29in) of Hg. The mixture will froth and expand 4x its volume, crest, and receed to its original volume as the bubbles break. Degassing is usually complete about 2 minutes after frothing subsides.

Quart Kit	2.2	lbs.	1.0 kg
1 Gal. Kit	8.8	lbs.	4.0 kg
5 Gal. Kit	44.0	lbs.	20.0 kg
Drum Kit	440	lbs.	199.6 kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures 59-86°F (15-30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are the be observed. Please take heed of the appropriate safety data sheets.

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Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affecter thereby.

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