

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 03/30/2021 Revision date: 06/20/2023 Version: 2.1

SECTION 1: Identification	
1.1. Identification	
Product form :	Article
Product name :	RAKU® TOOL WB-0801
Product code :	07.03.0056
1.2. Recommended use and restrictions of	n use
Recommended use :	model building material
1.3. Supplier	
RAMPF Group, Inc.	
49037 Wixom Tech Drive	
Wixom, 48393	
T 2482950223 - F 2482950224	
1.4. Emergency telephone number	
Emergency number :	CHEMTREC 1-800-424-9300 or +1-703-527-3887 CCN 649907
SECTION 2: Hazard(s) identification	
2.1. Classification of the substance or mix	ture
GHS-US classification	
Not classified	
2.2. GHS Label elements, including precau	utionary statements
GHS-US labeling	
No labeling applicable	
2.3. Other hazards which do not result in c	classification
No additional information available	
2.4. Unknown acute toxicity (GHS US)	
Not applicable	
SECTION 3: Composition/Information	on ingredients
3.1. Substances	
Not applicable	
3.2. Mixtures	
Comments : This product is a fully	cured Polyurethane solid material.
This mixture does not contain any substances to be	e mentioned according to the criteria of section 3.2 of HazCom 2012
SECTION 4: First-aid measures	
4.1. Description of first aid measures	
First-aid measures after inhalation :	Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory
-	symptoms: Call a poison center or a doctor.
	Dust : Wash skin with plenty of water.
-	Rinse immediately with plenty of water. If eye irritation persists: Get medical advice/attention.
	Call a POISON CENTER or doctor/physician if you feel unwell.
4.2. Most important symptoms and effects	(acute and delayed)
No additional information available	
4.3. Immediate medical attention and spec	ial treatment, if necessary
Treat symptomatically.	
SECTION 5: Fire-fighting measures	
5.1. Suitable (and unsuitable) extinguishin	g media
Suitable extinguishing media	All extinguishing media allowed. Fire-extingusing activities according to surrounding.

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5.2. Specific hazards arising from the chemical		
Fire hazard	: On burning: release of harmful/irritant gases/vapors. Carbon monoxide. Carbon dioxide. Nitrogen oxides. Hydrogen cyanide.	
Reactivity	: The product is non-reactive under normal conditions of use, storage and transport.	
5.3. Special protective equipment and pre	ecautions for fire-fighters	
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	
SECTION 6: Accidental release meas	ures	
6.1. Personal precautions, protective equ	ipment and emergency procedures	
General measures	: May form combustible dust concentrations in air. Keep away from sources of ignition. No flames, no sparks. Eliminate all sources of ignition.	
6.1.1. For non-emergency personnel		
Emergency procedures	: Ventilate spillage area.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection". Avoid breathing Dust.	
6.2. Environmental precautions		
Avoid release to the environment, do not allow to	enter drains or water courses.	
6.3. Methods and material for containmer	it and cleaning up	
Methods for cleaning up	: Mechanically recover the product.	
Other information	: Dispose of materials or solid residues at an authorized site.	
6.4. Reference to other sections No additional information available Information available		
SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Additional hazards when processed	: Avoid creating or spreading dust. Dust may form flammable and explosive mixture with air.	
Precautions for safe handling	: Ensure good ventilation of the work station. Wear personal protective equipment.	
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	
7.2. Conditions for safe storage, including	g any incompatibilities	
Storage conditions	: Store in a well-ventilated place. Keep cool.	
Storage area	: Keep away from flames or a sparking source. Keep away from food, drink and animal feeding stuffs.	
SECTION 8: Exposure controls/perso	nal protection	
8.1. Control parameters		
No additional information available		
8.2. Appropriate engineering controls		
Appropriate engineering controls	: Ensure good ventilation of the work station.	
Environmental exposure controls	: Avoid release to the environment.	
8.3. Individual protection measures/Perso	onal protective equipment	
Hand protection:		
Wear protective gloves.		
Eye protection:		
In case of dust production: protective goggles		
Skin and body protection:		
Wear suitable protective clothing		
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Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended

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SECTION 9: Physical and chemical	
9.1. Information on basic physical and Physical state	: Solid
Color	
Odor	: Gray : Odourless
	: Odouriess : No data available
Odor threshold	
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific gravity / density	$\approx 0.8 \text{ g/cm}^3$
Solubility	: Insoluble in water.
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties : No data available	
9.2. Other information	
No additional information available	
SECTION 10: Stability and reactivity	
10.1. Reactivity	

The product is non-reactive under normal conditions of use, storage and transport.

The product is non-reactive under normal conditions of use, storage and transport.		
10.2.	Chemical stability	
Stable under normal conditions.		
10.3.	Possibility of hazardous reactions	
No dangerous reactions known under normal conditions of use.		
10.4.	Conditions to avoid	
No flames, no sparks. Eliminate all sources of ignition.		
10.5.	Incompatible materials	
No additional information available		
10.6.	Hazardous decomposition products	
Carbon monoxide. Carbon dioxide. Nitrogen oxides. Toxic fumes may be released. Hydrogen cyanide.		
SECTI	ON 11: Toxicological information	
11.1.	Information on toxicological effects	
Acute toxicity (oral) : Not classified		
Acute to	city (dermal) : Not classified	

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: Not classified

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Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available

SECTION 12: Ecological information		
12.1.	Toxicity	
Ecology	- general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
12.2.	Persistence and degradability	
No additional information available		
12.3.	Bioaccumulative potential	
No additional information available		
12.4.	Mobility in soil	
No additional information available		
12.5.	Other adverse effects	
No additional information available		

SECTION 13: Disposal considerations			
13.1. Disposal methods			
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.		
Product/Packaging disposal recommendations	: Recycling is preferred to disposal or incineration. Packaging that cannot be cleaned should be disposed of like the product.		
SECTION 14: Transport information			

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15: Regulatory information

15.1. US Federal regulations

No additional information available

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15.2. International regulations

CANADA

No additional information available

EU-Regulations No additional information available

National regulations No additional information available

15.3. US State regulations

No additional information available

SECTION 16: Other information

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Revision date	: 06/20/2023	
Data sources	: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200. The materials are not Class 1 or hazardous wastes per 30 TAC Part 335.	
Other information	: Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities. The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge. This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.	

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product